## INTERNATIONAL SEARCH REPORT

Inte pad Application No PC I / US2004/018594

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C22B9/05 C22B21/06 B22D1/00 C21C7/00 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 C22B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, PAJ, WPI Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X PATENT ABSTRACTS OF JAPAN 1,13 vol. 010, no. 219 (C-363), 31 July 1986 (1986-07-31) & JP 61 056257 A (JAPAN METALS & CHEM CO LTD), 20 March 1986 (1986-03-20) Y abstract 5,25 GB 2 077 890 A (MORGAN REFRACTORIES LTD) 1,13 23 December 1981 (1981-12-23) abstract; figure 1 Α US 3 881 709 A (STEEN WILLIAM JOHN) 1-3 6 May 1975 (1975-05-06) claim 1; figures 1,2 Υ US 3 743 500 A (FOULARD J ET AL) 25 3 July 1973 (1973-07-03) figure 1 Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of clied documents: \*T\* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. O document referring to an oral disclosure, use, exhibition or other means document published prior to the international filling date but fater than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 11 January 2005 18/01/2005 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Fijiswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016 Bombeke, M --- Perfection (remodeheal) (, lans may 2004)

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Inte nal Application No PCT/US2004/018594

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A	US 5 733 500 A (MESEHA GEORGE M ET AL) 31 March 1998 (1998-03-31) abstract; claim 4; figure 1	4,13,14, 16,25,26
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